Mastertec EasySeal 1K





INSTALLATION FILM

One-component, solvent-free, water-free and bitumen-free structural waterproofing

With high-pressure test for the external, strip-shaped waterproofing of precast walls



- International high-pressure test up to 80 m water column with a crack width of up to 3 mm
- Tested in accordance with the recent guideline for watertight structures
- General Building Supervisory Test Certificate

Product description





Mastertec EasySeal 1K is one of the most modern and effective external waterproofing products for water-tight structures. Modified polymers form the basis for the product. They have an extremely high adhesive force on multiple substrates and are thus the prerequisite for high-pressure waterproofing. Application is simple, quick and cost-efficient.



Product characteristics

- Modified one-component polymer
- Colour grey
- Solvent-free, water-free and bitumen-free
- Neutral odour
- Very low emissions
- Water hazard class 1 low hazard to water
- Storable for 12 months frost-free
- Protect from frost during shipping

Technical data

Testing: High-pressure

80 m water column

Crack width: up to 3 mm

Application

temperature: 0°C to $+35^{\circ}\text{C}$

Component

temperature: min. +2°C Heat resistance: up to +70 °C

Rain-proof: immediately at $+20^{\circ}$ C

At lower temperatures after approximately 3 hours

Completely dry: after approximately 24 hours at $+20^{\circ}$ C and 50% relative air humidity

The setting time may be longer at lower temperatures and lower air humidity.

Usage: approx. 1.20 kg/m with 2 layers and a coating width of approx. 32 cm;

layer thickness: approx. 1.2 mm per coating layer



Application

- Immediately ready for processing on a clean substrate from the bucket without mixing
- Suitable for brushing or rolling on
- Also adheres to slightly damp substrate
- **Structure:**
 - a) First layer of Mastertec EasySeal 1K
 - b) Rolling in of the Mastertec EasySeal 1K non-woven
 - c) Covering layer of Mastertec EasySeal 1K after approximately 2 3 hours
- The construction site can usually be completed in a single day. No second visit required.



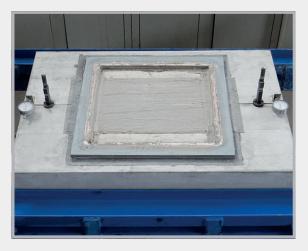
Tests and resistance



Here you see the specimen after the initial test with a joint width of 1 mm. The joint is widened to 3 mm by driving in wedges.

- Test pressure 80 m water column
- Crack width 3 mm
- Good UV resistance
- Very good resistance to alkali
- Bitumen compatible: Can be applied on bitumen or polymer-modified thick coatings.

 The substrate must be such as to enable adhesion.
- Resistant to common liquids which are aggressive to concrete
- Weatherproof
- Recoatable with insulation (fixing with insulating adhesive)
- Prior to filling the external waterproofing needs to be protected against mechanical damage.



Specimen with joint widened to 3 mm. After widening the joint, the pressure vessel was fitted and pressurised with 8 bar.

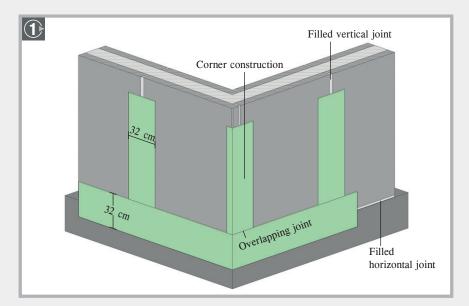
Mastertec EasySeal 1K can be recoated with a plinth plaster under the following conditions:

- Transition area: 15 20 cm above and below the edge of the terrain
- These 30 40 cm must be coated with a thin layer of Mastertec EasySeal 1K and sprinkled over the complete surface with quartz sand.
- Tile adhesive can be used as primer/ plaster base. Application using a toothed spatula, 6 – 8 mm toothing
- For crack reduction in the transition area, the plinth plaster must be reinforced by an appropriate fabric.

Installation of Mastertec EasySeal 1K

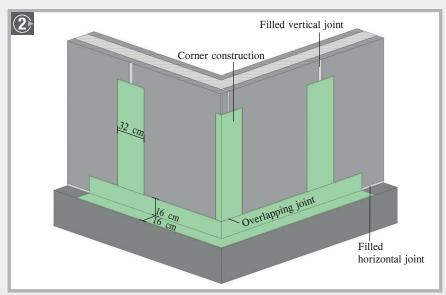
Mastertec EasySeal 1K Joint 1

Foundation/wall connection without fillet



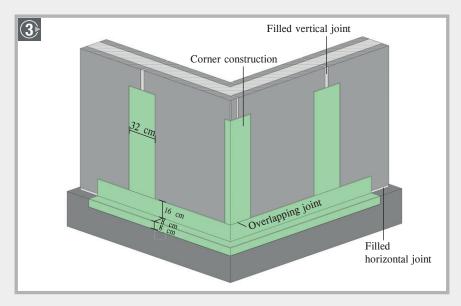
Mastertec EasySeal 1K Joint (2)

Foundation/wall connection with wide fillet



Mastertec EasySeal 1K Joint 3

Foundation/wall connection with narrow fillet



Every overlapping joint must be implemented with an overlap length of the non-woven webs of at least 10 cm. If the joints cross (T or cross joint), the vertical butt joints have to be sealed first. The seal on the horizontal joints then overlaps the overlap area of the vertical joint.

Application of Mastertec EasySeal 1K Preparing the joint and the non-woven





The vertical joints of the components are filled and the surface is cleaned to remove any loose parts before coating.





The joint is coated to a width of approximately 32 cm. The non-woven can be cut to the desired length.

Coating work

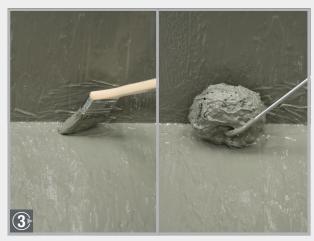


Open the bags and pour the coating into the bucket.



Apply the first coating layer. Layer thickness: approximately 1.2 mm Usage: approximately 0.6 kg per metre/joint

Coating work



There is a brush and corner roller for the fillet and other areas.



Align and gently press on the non-woven.



Roll the non-woven into the coating completely with the pressure roller.

This step makes it possible to apply the second layer after approximately 2 – 3 hours, depending on the temperature and air humidity.



Apply the second coating layer. Layer thickness: approximately 1.2 mm Usage: approximately 0.6 kg per metre/joint The edge area of the non-woven must be completely covered.

At the construction site

Only use our application tools

Sealed horizontal and vertical joints





Sealed horizontal joint





Mastertec EasySeal 1K product range

		1		
Art. no.	Description	Packaging	Weight kg	
050100	Mastertec EasySeal 1K One-component high-pressure waterproofing 14 kg bucket	14 kg bucket (2 bags of 7 kg each) 30 buckets per pallet	14.90	MSTERTEC EASY SOUTH
050110	Mastertec EasySeal 1K non-woven Roll length 100 m Roll width 0.3 m	1	3.80 per roll	
050120	Mastertec EasySeal 1K special roller Width 18 cm Professional quality	1	0.10	
050130	Mastertec EasySeal 1K roller frame Professional quality	1	0.20	
050140	Mastertec EasySeal 1K roller grid size: 24 x 22 cm Professional quality	1	0.05	
050150	Mastertec EasySeal 1K corner roller Professional quality	1	0.21	
050160	Mastertec EasySeal 1K professional brush Width 50 mm Professional quality	1	0.12	
050170	Mastertec EasySeal 1K pressure roller Width 15 cm	1	0.19	
	Professional quality			•